

**SERVICE LETTER**  
920232-06

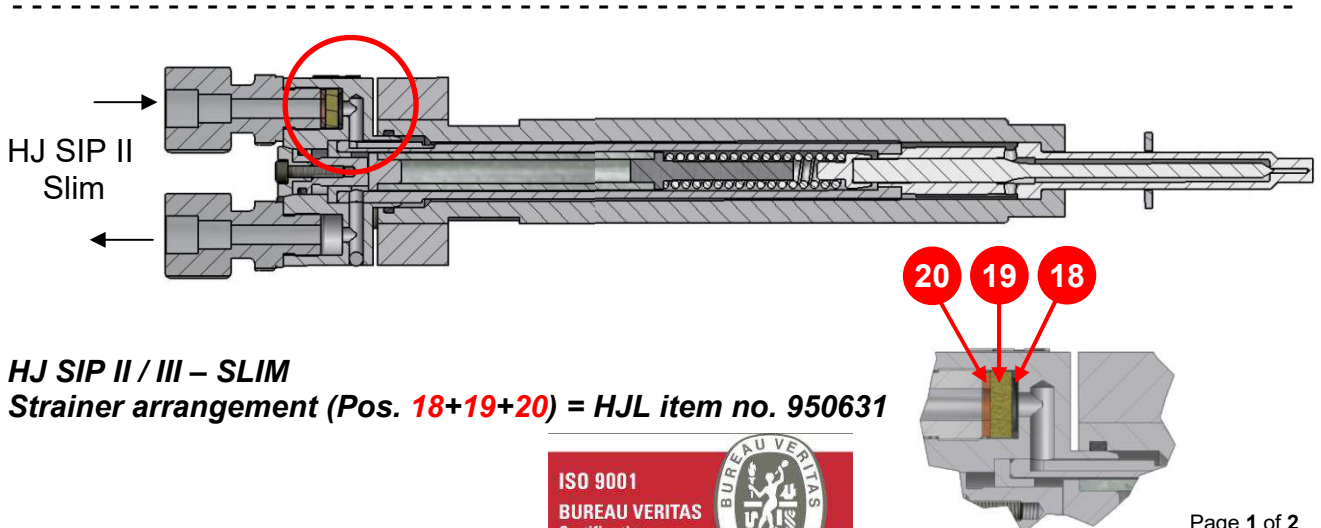
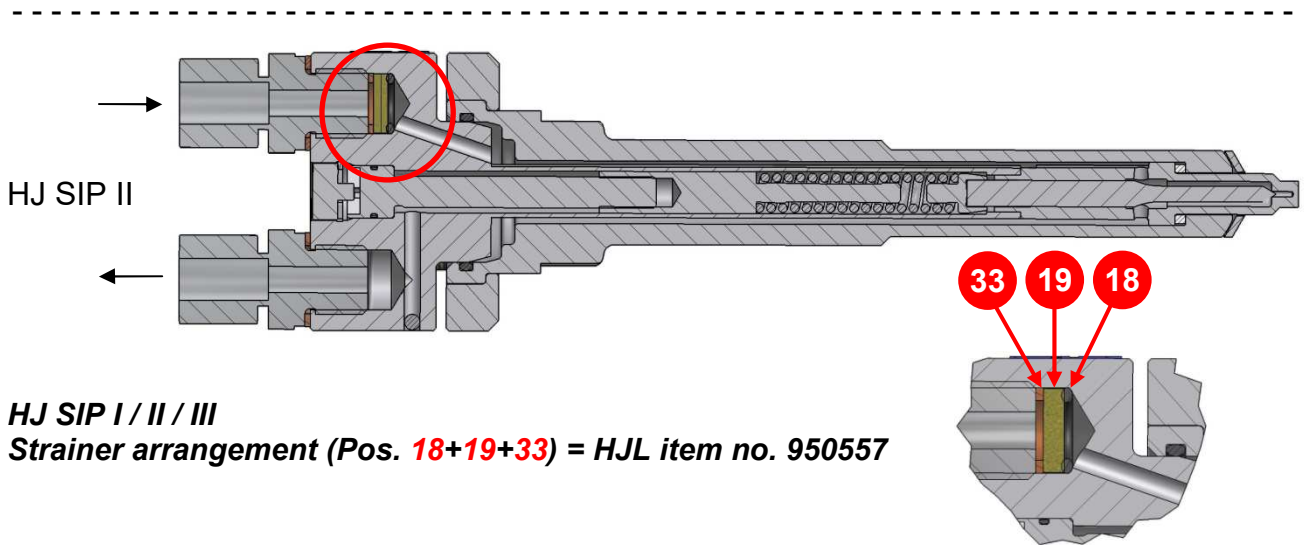
**Strainer in HJ SIP valves**

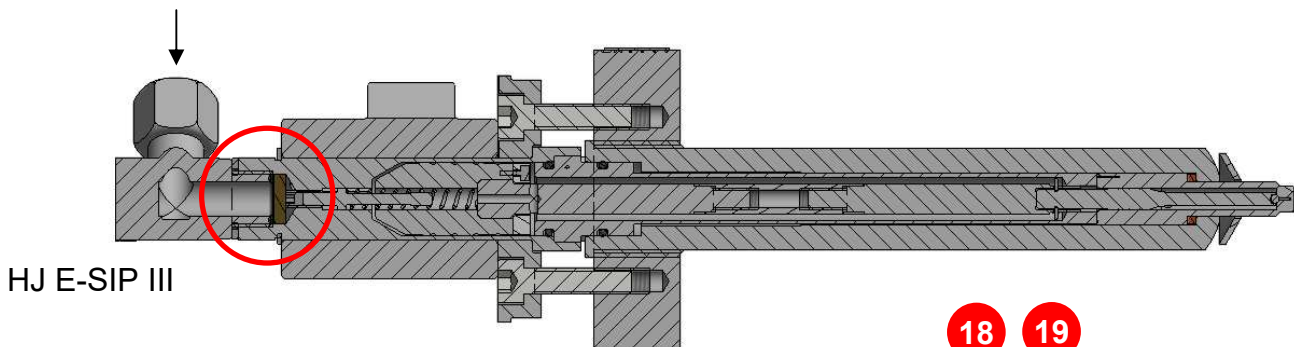
In connection with a HJ SIP installation, it is important to flush the pressure pipes thoroughly with oil, before the pressure pipes are mounted on the HJ SIP valves.

In this way you avoid possible impurities in the pipes getting stuck in the HJ SIP valves, thus clogging the HJ SIP valves.

All our HJ SIP valves are from November 2013, delivered with a small 40µ strainer (19) under the union on the pressure side of the valve.

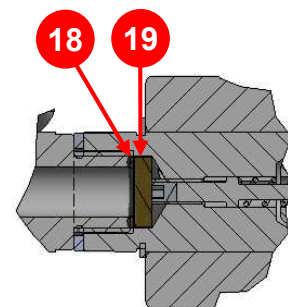
NOTE that a strainer (19) must also be installed in connection with an overhaul of a SIP valve.





HJ E-SIP III

**HJ E-SIP II / III**  
**Strainer arrangement (Pos. 18+19) = HJL item no. 951505**



The strainer (19) is designed to ensure that no impurities will enter the valve during running-in, potentially leading to clogging of the valve.

As our service engineers are fully aware of, the importance of flushing the pressure pipes thoroughly with oil before the pressure pipes are connected to the HJ SIP valves, we normally do not experience problems with clogged valves when our service engineers are supervising in connection with a HJ SIP installation.

We recommend that the strainer (19) is **only** used for running-in of a new HJ SIP system, or of overhauled SIP valves and that the strainer (19) **must** be removed after 500 running hours.

If the strainer (19) is not removed after 500 running hours, you risk that the strainer (19) blocks due to substances present in the oil, such as wax sticking to the strainer (19), and blocking this, with failure of the valve as a result.

The O-ring (18) and gasket (20 or 33) which are mounted together with the strainer (19) are also to be removed.



**PLEASE NOTE: When the strainers are removed, do NOT flush the system as this can cause the HJ SIP valves to clog!**

**If the system needs to be flushed, disconnect all the pressure pipes at the unions marked "P" (pressure) on the HJ SIP valves, flush the system, and then re-connect the pressure pipes to the HJ SIP valves again.**